

CLAIMS

1. A thermal print head comprising:
 - an insulating board;
 - 5 a glaze layer formed on the board;
 - a wiring pattern formed on the glaze layer; and
 - an electrode connected to the wiring pattern,
 - wherein the electrode includes a pad provided on the wiring pattern and an upper layer formed on the pad, the upper
 - 10 layer having a higher solderability than the pad while having
 - a smaller area than the pad.
2. The thermal print head according to claim 1, wherein the upper layer has a selected dimension which is no greater than
- 15 0.75 times a corresponding dimension of the pad.
3. The thermal print head according to claim 1, wherein a joint surface area between the pad and the upper layer is no greater than 0.75² times an upper surface area of the pad.
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4. The thermal print head according to claim 1, wherein the pad is made of Ag, the upper layer being made of a material selected from the group comprising Ag containing a solderability-improving additive, Ag-Pt and Ag-Pd.
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5. The thermal print head according to claim 4, wherein the additive is bismuth oxide.

6. The thermal print head according to claim 1, wherein the pad includes a corner having a contained angle of larger than 90° as viewed in plan for preventing stress concentration.
- 5 7. The thermal print head according to claim 1, further comprising a pin contacting the electrode for external connection, the pin being soldered to the upper layer.